## Installation Instructions

# for ZinCo Solar Base® SB 200 with Solar Base Frame SGR and Wind Bracing

#### Installation of SB 200:

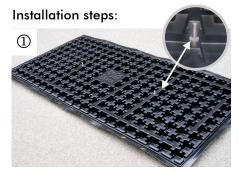


Scope of delivery per unit:

1 pc. ZinCo Solar Base® SB 200 2 pcs. Hexagonal nut M10 with flange, A2, DIN 6923, wrench size 15 mm

2 pcs. Stainless steel washer

1 pc. ZinCo Solar Base Frame SGR



Spread the Solar Base SB 200 with pre-assembled fixing points.



Tighten the screws, tightening torque > 20 Nm.

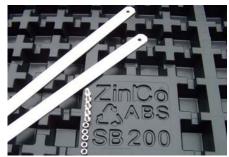


Place the Solar Base Frame SGR over the fixing points.



Complete Solar Base SB 200 with Solar Base Frame SGR.

### Installation of Wind Bracing:



Scope of delivery per unit:

- 1 Unit of Wind Bracing consists of:
  - 2 pcs. Aluminium flat bar (with holes)
  - 5 pcs. Hexagonal screws M8x20, A2, DIN 933
  - 5 pcs. Hexagonal nuts M8, A2, DIN 934
- 5 pcs. Stainless steel washer Ø inside/outside 8,4/30 mm



Two Solar Base Frame SGR ...



... with Wind Bracing.

#### Note:

- The material temperature at installation should not be under + 5° Celsius.
- The Solar Base SB 200 is always to be completely covered with bulk material according to the required ballast.
- If the photovoltaic or solar thermal panels are not installed straight away it is important to make sure that at least the horizontal mounting profiles and wind bracing are installed.
- Due to the high own weight of thermal collectors additional wind bracings should be installed at the front side.
- If mounting horizontal mounting profiles with M8-Screws it is necessary to use a stainless steel washer Ø inside/outside 8/30 mm.
- We accept no liability if installation instructions are disregarded.

